

➤ Features

- 60Vdc operating voltage
- 250Vac interrupt voltage
- RoHS compliant, lead-free and halogen-free
- Fast time-to-trip
- Resettable feature

➤ Applications

- IT equipment
- LAN/WAN and VoIP cards
- Phone set and fax machine
- ISDN and xDSL equipments
- Central office equipment
- Access network equipment

➤ Part Number System

BH 250 - 120

➤ Electrical Characteristics (25°C)

Part Number	I _{hold}	I _{trip}	V _{max}		I _{max}	P _{d typ}	Time to trip		R _{i min}	R _{1 max}
	(A)	(A)	V _{int}	V _{op}	(A)	(W)	(A)	(Sec)	(Ω)	(Ω)
BH250-030	0.03	0.08	250	60	3.0	1.00	0.15	10	40.0	153.0
BH250-040	0.04	0.12	250	60	3.0	1.00	0.20	10	33.0	110.5
BH250-050	0.05	0.12	250	60	3.0	1.00	0.25	10	24.0	102.0
BH250-060	0.06	0.12	250	60	3.0	1.00	0.30	10	22.0	54.40
BH250-080	0.08	0.16	250	60	3.0	1.00	0.40	10	14.0	37.40
BH250-090	0.09	0.18	250	60	3.0	1.00	0.45	10	10.0	34.00
BH250-110	0.11	0.22	250	60	3.0	1.00	0.55	15	7.00	18.70
BH250-120	0.12	0.24	250	60	3.0	1.00	0.60	15	8.00	20.40

Part Number	I_{hold}	I_{trip}	V_{max}		I_{max}	$P_{d\ typ}$	Time to trip		$R_{i\ min}$	$R_{1\ max}$
	(A)	(A)	V_{int}	V_{op}	(A)	(W)	(A)	(Sec)	(Ω)	(Ω)
BH250-145	0.145	0.29	250	60	3.0	1.00	0.725	15	3.50	11.05
BH250-180	0.18	0.50	250	60	3.0	1.50	0.90	15	0.80	5.100
BH250-200	0.20	0.40	250	60	3.0	1.50	1.00	15	1.50	5.440
BH250-300	0.30	0.60	250	60	3.0	1.50	1.50	15	0.90	2.380
BH250-350	0.35	0.70	250	60	3.0	1.50	1.75	10	0.80	2.550
BH250-400	0.40	0.80	250	60	3.0	2.50	2.00	10	0.75	1.870
BH250-500	0.50	1.00	250	60	5.0	3.00	2.50	15	0.50	1.360
BH250-600	0.60	1.20	250	60	5.0	3.00	3.00	10	0.50	1.275
BH250-800	0.80	1.60	250	60	5.0	3.50	4.00	10	0.45	1.050
BH250-1000	1.00	2.00	250	60	5.0	4.00	5.00	10	0.28	0.765
BH250-1200	1.20	2.40	250	60	10.0	4.20	6.00	15	0.17	0.420
BH250-1400	1.40	2.80	250	60	10.0	4.50	7.00	20	0.18	0.375
BH250-2000	2.00	4.00	250	60	10.0	5.00	10.0	25	0.12	0.285

➤ Vocabulary

I_{hold} = Hold current: maximum current device will pass without tripping in 25°C still air.

I_{trip} = Trip current: minimum current at which the device will trip in 25°C still air.

V_{max} = Maximum voltage device can withstand without damage at rated current (I_{max}).

V_{op} = The nominal voltage to obtain the certification and tested for the electrical characteristics.

I_{max} = Maximum fault current device can withstand without damage at rated voltage (V_{max}).

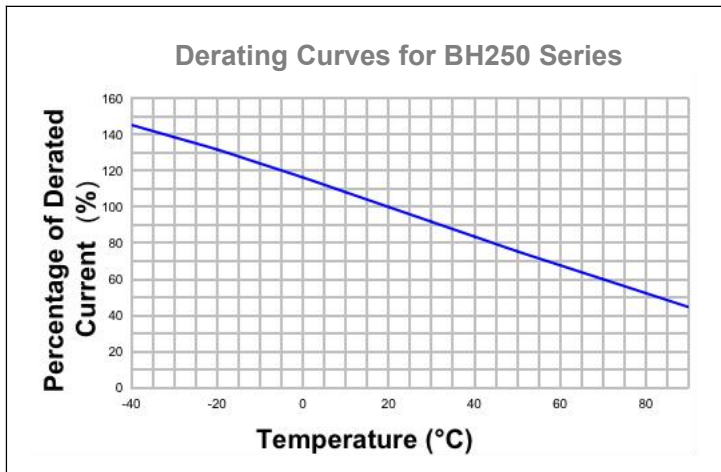
$P_{d\ typ.}$ = Typical power dissipated from device when in the tripped state at 25°C still air.

R_{min} = Minimum resistance of device in initial (un-soldered) state.

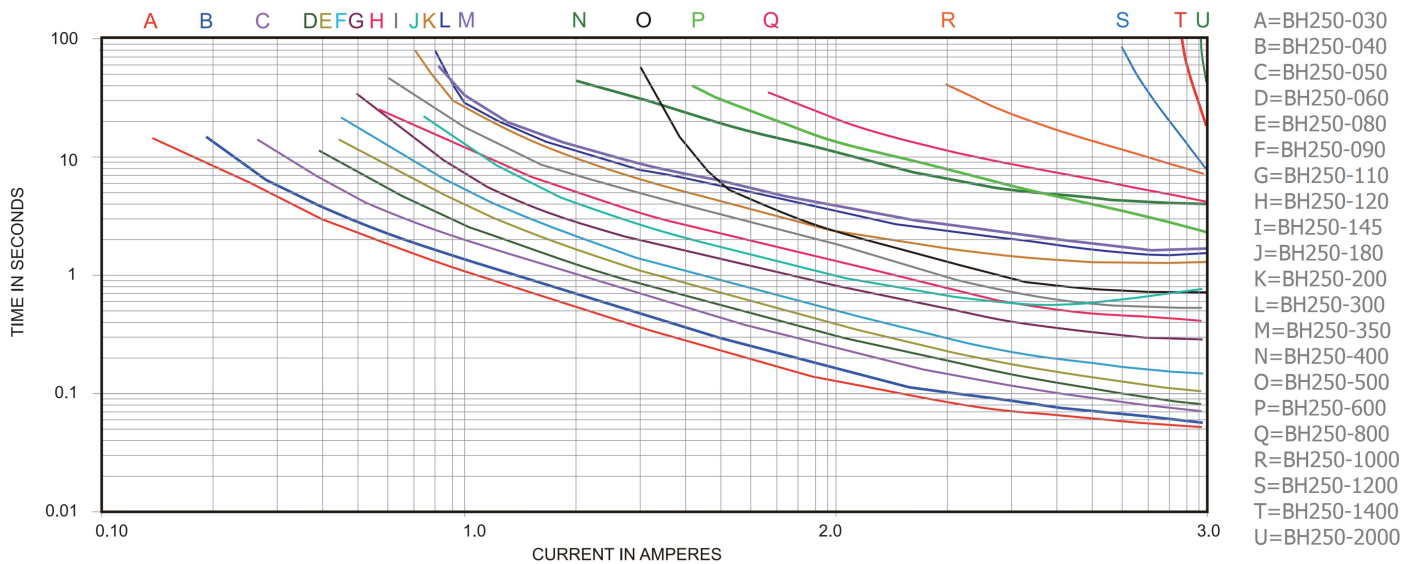
$R_{1\ max}$ = Maximum resistance of device at 25°C measured one hour after tripping or reflow soldering of 260°C for 20 sec.

Caution: Operation beyond the specified ratings may result in damage and possible arcing and flame.

➤ Thermal Derating Curve



➤ Average Time-Current Curve



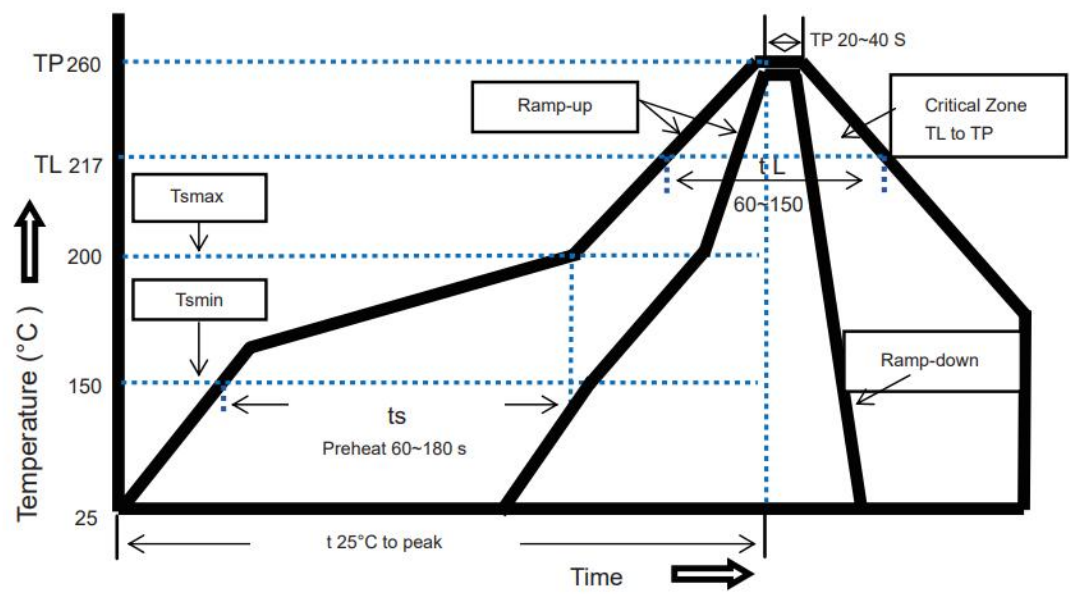
➤ Thermal Derating Chart

Part Number	Ambient operating temperature hold current(I_{hold})								
	-40°C	-20°C	0°C	25°C	40°C	50°C	60°C	70°C	85°C
BH250-030	0.047	0.041	0.036	0.030	0.025	0.022	0.019	0.016	0.012
BH250-040	0.063	0.055	0.048	0.040	0.033	0.029	0.026	0.022	0.016
BH250-050	0.079	0.069	0.060	0.050	0.042	0.037	0.032	0.027	0.020
BH250-060	0.095	0.083	0.071	0.060	0.050	0.044	0.038	0.032	0.024
BH250-080	0.126	0.110	0.095	0.080	0.066	0.058	0.051	0.043	0.032
BH250-090	0.142	0.124	0.107	0.090	0.075	0.066	0.058	0.049	0.036
BH250-110	0.174	0.152	0.131	0.110	0.091	0.080	0.070	0.059	0.044
BH250-120	0.190	0.166	0.143	0.120	0.100	0.088	0.077	0.065	0.048
BH250-145	0.229	0.200	0.173	0.145	0.120	0.106	0.093	0.078	0.058
BH250-180	0.284	0.248	0.214	0.180	0.149	0.131	0.115	0.097	0.072
BH250-200	0.316	0.276	0.238	0.200	0.166	0.146	0.128	0.108	0.080
BH250-300	0.474	0.414	0.357	0.300	0.249	0.219	0.192	0.162	0.120
BH250-350	0.553	0.483	0.417	0.350	0.291	0.256	0.224	0.189	0.140
BH250-400	0.632	0.552	0.476	0.400	0.332	0.292	0.256	0.216	0.160
BH250-500	0.790	0.690	0.595	0.500	0.415	0.365	0.320	0.270	0.200
BH250-600	0.948	0.828	0.714	0.600	0.498	0.438	0.384	0.324	0.240
BH250-800	1.264	1.104	0.952	0.800	0.664	0.584	0.512	0.432	0.320
BH250-1000	1.580	1.380	1.190	1.000	0.830	0.730	0.640	0.540	0.400
BH250-1200	1.896	1.656	1.428	1.200	0.996	0.876	0.768	0.648	0.480
BH250-1400	2.212	1.932	1.666	1.400	1.162	1.022	0.896	0.756	0.560
BH250-2000	3.160	2.760	2.380	2.000	1.660	1.460	1.280	1.080	0.800

➤ Environmental Specifications

Test	Conditions	Resistance change
Passive aging	+85°C, 1000 hours	±5% typical
Humidity aging	+85°C, 85% R.H. , 168 hours	±5% typical
Thermal shock	+85°C to -40°C, 20 times	±33% typical
Resistance to solvent	MIL-STD-202,Method 215	No change
Vibration	MIL-STD-202,Method 201	No change
Ambient operating conditions : - 40 °C to +85 °C		
Maximum surface temperature of the device in the tripped state is 125 °C		

➤ Soldering Parameters



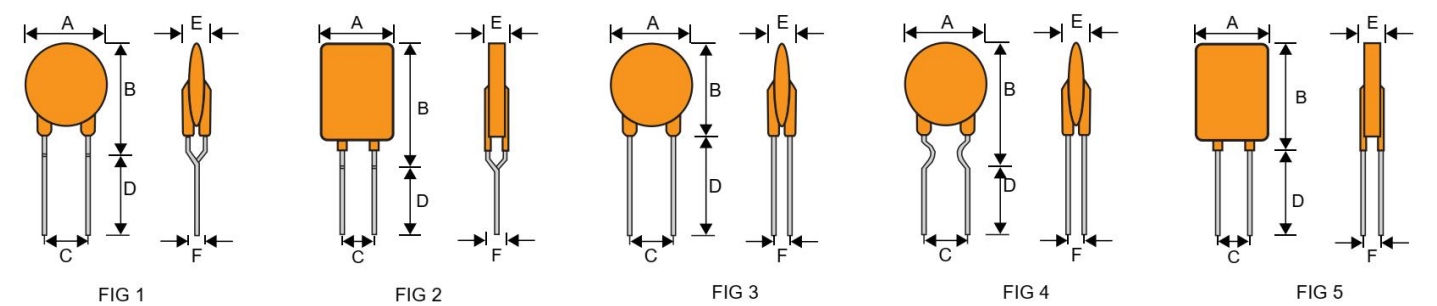
Profile Feature	Pb-Free Assembly
Average Ramp-Up Rate(T_{smax} to T_p)	3°C/second max
Preheat -Temperature Min(T_{smin}) -Temperature Max(T_{smax}) -Time(T_{smin} to T_{smax})	150°C 200°C 60~180 seconds
Time maintained above: -Temperature(T_L) -Time(t_L)	217°C 60~150 seconds
Peak Temperature(T_p)	260°C
Ramp-Down Rate	6°C/second max
Time 25°C to Peak Temperature	8 minutes max
Storage Condition	0°C~30°C,30%-60%RH

- Recommended reflow methods: IR, vapor phase oven, hot air oven, N₂ environment for lead-free.
- Recommended maximum paste thickness is 0.25mm.
- Devices can be cleaned using standard industry methods and solvents.

Note 1: All temperature refer to topside of the package, measured on the package body surface.

Note 2: If reflow temperatures exceed the recommended profile, devices may not meet the performance requirements.

➤ Physical Dimensions & Recommended Pad Layout (mm)



Part Number	Quantity	A	B	C	D	E	F	Lead	
		Min	Max	Typ	Max	Min	Typ	φ	FIG
BH250-030	500	7.00	12.8	5.1±0.5	7.6	4.4	-	0.6	1
BH250-040	500	7.00	12.8	5.1±0.5	7.6	4.4	-	0.6	1
BH250-050	500	7.00	12.8	5.1±0.5	7.6	4.4	-	0.6	1
BH250-060	500	7.00	12.8	5.1±0.5	7.6	4.4	-	0.6	1
BH250-080	500	7.00	12.8	5.1±0.5	7.6	4.4	-	0.6	1
BH250-090	500	7.00	12.8	5.1±0.5	7.6	4.4	-	0.6	1
BH250-110	500	7.00	13.5	5.1±0.5	7.6	4.4	-	0.6	2
BH250-120	500	7.00	13.5	5.1±0.5	7.6	4.4	-	0.6	2
BH250-145	500	7.00	13.5	5.1±0.5	7.6	4.4	-	0.6	2
BH250-180	500	9.00	15.5	5.1±0.5	7.6	4.4	-	0.6	1
BH250-200	500	9.00	15.5	5.1±0.5	7.6	4.4	-	0.6	1
BH250-300	500	9.00	15.5	5.1±0.5	7.6	4.4	-	0.6	1
BH250-350	500	9.50	15.5	5.1±0.5	7.6	4.4	-	0.6	1
BH250-400	500	10.0	16.4	5.1±0.5	7.6	4.4	2.2	0.6	4
BH250-500	500	11.0	15.8	5.1±0.5	7.6	4.4	2.2	0.8	3
BH250-600	500	11.0	15.8	5.1±0.5	7.6	4.4	2.2	0.8	3
BH250-800	500	11.0	15.8	5.1±0.5	7.6	4.4	2.2	0.8	3
BH250-1000	500	14.0	19.1	5.1±0.5	7.6	4.4	2.2	0.8	3
BH250-1200	500	16.0	21.0	5.1±0.5	7.6	4.4	2.2	0.8	3
BH250-1400	500	17.1	21.6	5.1±0.5	7.6	4.4	2.2	0.8	3
BH250-2000	500	21.0	25.0	10.2±0.5	7.6	4.4	2.2	0.8	5

➤ Warning

1. PTC Device is a resettable overcurrent circuit protection device used to protect against overcurrent faults in electronic circuits. It cannot be used as a switch, and multiple times tripping will reduce the PTC hold current. PTC 器件是一种可复位的过电流保护元件，用于保护电子电路中的过流故障，不能作为开关使用，重复多次保护会降低 PTC 的维持电流。
2. The PTC is a thermally sensitive device with a positive temperature coefficient which means that the resistance increases with increasing temperature. It is recommended to keep away from heat source devices when designing to minimize the influence of external heat sources. PTC 是一种具有正温度系数的热敏器件，即电阻随温度升高而增大。设计时建议远离热源器件，尽量减少外部热源的影响。
3. This product should not be used in an application where the maximum voltage or maximum current can be exceeded in a fault condition. Operation beyond the maximum ratings or improper use may result in device damage and possible electrical arcing and flame. 本产品不应用于在故障条件下可能超过最大电压或最大电流的应用中，超出最大额定值的操作或不当使用可能会导致 PTC 损坏，出现电弧现象，甚至烧毁。
4. Hold current at all temperature specified in the specification is the conventional performance of PTC obtained by one wave-soldering or manual soldering. It can hold 1 hour under the current conditions corresponding to different temperatures. This current is not the condition of long-term charging or discharging current for this type of PTC. 规格书中所规定的各温度下的维持电流是 PTC 通过一次波峰焊或手工焊接后获得的常规性能。PTC 在不同温度对应的当前电流条件下可保持 1 小时。该电流并不是该型号 PTC 能够适应的长期充电或放电电流的条件。
5. The resistance and other electrical parameters indicated in the specification are all based on the test results of the manufacturer's designated test board by one reflow soldering. If there is any further heat generated process like multiple soldering, injection molding, dispensing, the product parameters will decrease at certain degree. Therefore the verification test to be conducted is necessary. 规格书中的电阻等电气参数均以厂家指定测试板一次回流焊的测试结果为准。如果有进一步的发热过程，如多次焊接、注塑、点胶等，产品参数会有所衰减，因此需要进行验证测试其适用性。
6. Wave Soldering or Hand Soldering are recommended for R-line PTC. Please refer to the **BHFUSE** recommended soldering curve. If the soldering temperature exceeds the recommended value, the PTC might be damaged. 插件 PTC 产品焊接工艺推荐波峰焊或手工焊。焊接工艺可参考 **BHFUSE 佰宏** 推荐的回流焊曲线。如果温度超过推荐的值，PTC 将有可能受到损伤。
7. When mounting or using PTC, all injection molding materials, curing adhesives, UV glue, silica gel and cleaning agents or solvents must be tested in terms of application parameters e.g. temperature, time, and etc to ensure the consistency between the product and the processing before use. 贴装或应用 PTC 时，所有注塑材料、固化粘合剂、UV 胶、硅胶和清洁剂或溶剂都必须在应用参数方面进行测试，例如温度、时间等，以保证产品及工艺的匹配性，确认不会影响 PTC 性能之后方可使用。
8. When mounting or using PTC, it is not recommended to use circuit board washer water or other cleaning agent. If cleaning is required, it is necessary to verify the applicability of various cleaning agents, washboard water and solvents, and confirm that they will not affect the PTC performance. The known chemicals that impacts PTC include but not limited to ethers, benzene homolog, ketones, lipids and derivatives that is of strong solubleness and ruinous. Please place the product in open environment for at least 24 hours to volatilize solvents residuals. 贴装或应用 PTC 时，不建议使用电路板清洗水或其他清洁剂。如果需要清洗时，需要验证各种清洗剂、洗板水和溶剂的适用性，并确认它们不会影响 PTC 性能。已知的影响 PTC 的化学药品包括但不限于醚类、苯同系物、酮类、脂类和具有强溶解性和破坏性的有机化合物。清洗后请将产品放置在开放环境中至少 24 小时以充分挥发溶剂残留物。
9. When PTC is welded to the PCB in product application, if injection or gluing is needed, it should be completed in as short a time as possible. If the time slot between mounting and injection or gluing surpasses 1 month, please keep in airtight environment to avoid long air exposure. 产品应用中 PTC 焊接到 PCB 后，如需注胶或胶合，应在尽可能短的时间内完成。如果贴装和注塑或涂胶之间的时间间隔超过 1 个月，请密封保存，避免 PTC 长时间暴露在空气中。
10. Please do not smash, clamp, pull, dent, twist and etc. to PTC during assembling process to avoid the performance degradation. PTC is not recommend installation in space-constrained environments, which can inhibit its performance. 装配过程中，避免用暴力砸、挤、压、拉、扭、刺等方式作用 PTC 本体，以免引起 PTC 性能衰减。不建议将 PTC 安装在空间受到限制的环境中，这将会抑制其 PTC 性能。
11. **BHFUSE** DIP PTC humidity sensitivity grade 2, for sealed packaging. If customers find damaged packaging in stock, they should isolate the product immediately. If there is any surplus material, they needs to be restored to the previous packaging state and do sealed storage. **BHFUSE 佰宏** DIP PTC 湿敏度为 2 级且为密封包装。如果客户发现库存中包装损坏，应立即将产品隔离。使用时如有余料，需恢复成之前的包装状态，并且密封保存。